

NOTES:

1. DULL SATIN FINISH.
2. PART TO BE CLEAN AND BURR FREE.
3. PASSIVATE PER QQ-P-35C.
4. DIMENSIONS TO BE ON CENTER OF PART AND WITHIN $\pm .001$ OF EACH OTHER.
5. MATERIAL CERTIFICATE OF COMPLIANCE REQUIRED (IF VENDOR SUPPLIED).

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
DECIMAL DIMENSIONS:
XX ± .01
XXX ± .005
XXXX ± .0005
ANGULAR ± .030°
SURFACE ROUGHNESS 63/
OR BETTER
INTERPRET DIM AND TOL PER
ASME Y14.5M-1994

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303 SST N/A

RAW MATERIAL NO.:

HOME

HOME

HOME

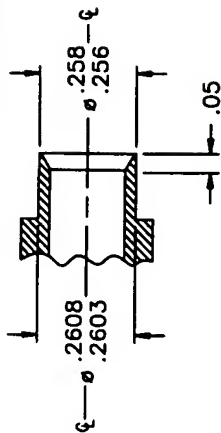
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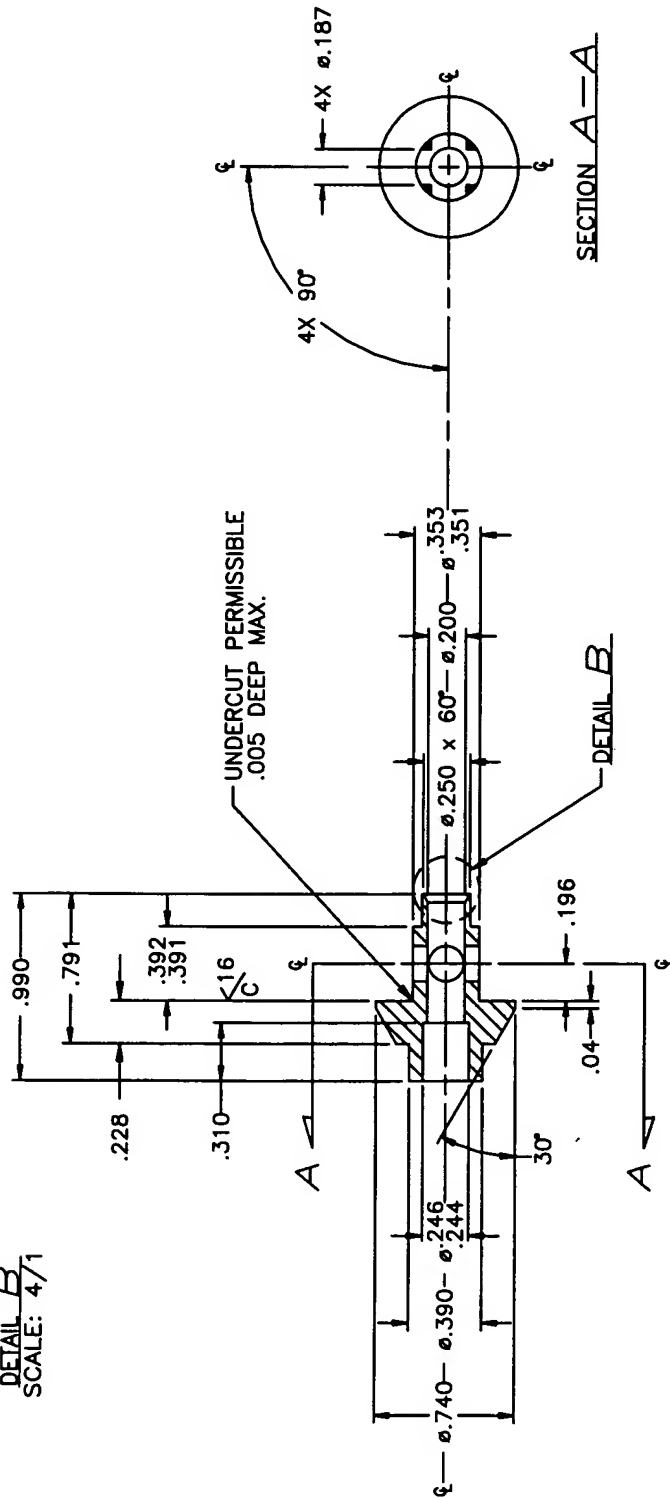
RING, ROTATING

SIZE: R	CAGE CODE:	DWG NO.:	REV: C
			8012885

SCALE	2:1	FILE NO:	80128851	SHEET:	1 of 1
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DETAIL B
SCALE: 4/1



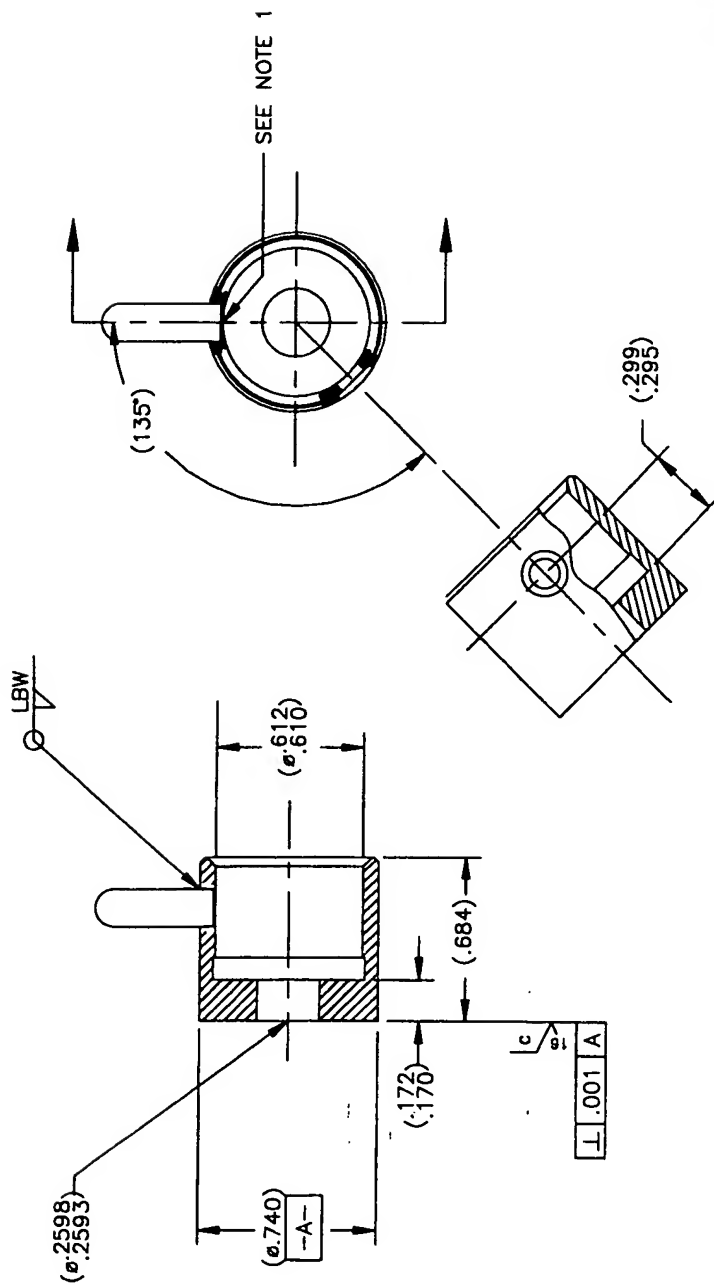
SECTION A-A

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES, .010 MAX.
2. PART TO BE CLEAN.

NATIONAL	303 SST	REV. NUMBER	N/A
NEW YORK	N/A	DATE	PASSVATE
CONFIDENTIAL			
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SMITH & NEPHEW, INC. ENDOSCOPY DIVISION, MANSFIELD, MA			
TITLE BODY EXTENDER			
REV	DATE	BY	CHK
C	8013158	B	
2:1	DO NOT SCALE DRAWING	8013158	1



NOTES:

1. FINGER POST COMPONENT MUST REMAIN FLUSH TO $-.010$ WITH I.D.
2. $.010$ MINIMUM PENETRATION REQUIRED ON LASER WELD.
3. DULL SATIN FINISH.
4. PART TO BE CLEAN.
5. PASSIVATE PER ASTM-967 AFTER LASER WELD.
6. STATEMENT (C of C) OR EVIDENCE OF CONFORMANCE TO MATERIAL AND PROCESSING SPECIFICATIONS MUST BE PROVIDED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

TOLERANCES:

DECIMAL DIMENSIONS:

 $XX \pm .01$ $XXX \pm .005$ 3000 ± 100 ANGULAR $\pm 0^{\circ}30'$

SURFACE ROUGHNESS 63

OR BETTER

INTERPRET DIM AND TOL PER

ASME Y14.5M-1994

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HEAT TREAT:

1A

A/

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3.7.1

**RING COMPRESSION/
FINGER POST ASSY.**

3. CASE CODE:

DATE _____

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2:1

